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(11) **EP 1 164 599 A2**

(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:  
19.12.2001 Bulletin 2001/51

(51) Int Cl.7: **H01F 1/057**

(21) Application number: **01305131.3**

(22) Date of filing: **13.06.2001**

(84) Designated Contracting States:  
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU  
MC NL PT SE TR**  
Designated Extension States:  
**AL LT LV MK RO SI**

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(30) Priority: **13.06.2000 JP 2000176595**

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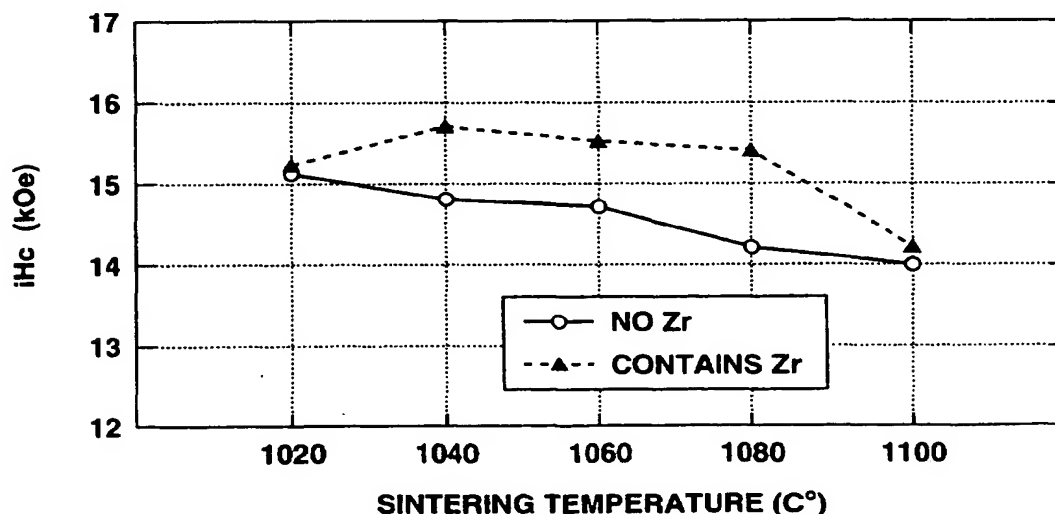
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(54) **R-Fe-B base permanent magnet materials**

(57) A R-Fe-B base permanent magnet material is composed of a R-Fe-B magnet alloy which contains 87.5-97.5 vol% of a  $\text{Fe}_{14}\text{R}_2\text{B}_1$  primary phase and 0.1-3 vol% of a rare earth oxide or a rare earth and transition metal oxide. The alloy contains as a major component in its metal structure a compound selected from among zirconium-boron compounds, niobium-boron com-

pounds and hafnium-boron compounds. The compound has an average grain size of at most 5  $\mu\text{m}$  and is uniformly distributed within the alloy such that the maximum interval between neighboring grains of the compound is at most 50  $\mu\text{m}$ . Rare-earth permanent magnet materials of this composition and structure have excellent magnetic properties.

**FIG.2**



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